



**GRAVITY CAST PVT. LTD.**  
**GRAVITY GROUP OF COMPANIES**

## Material - IS 7225 Grade 4

### Standard Specification for Dental Cobalt-Chromium Casting Alloy

Group - Non-Ferrous Cobalt Alloys

Sub Group - IS 7225 Grade 4 Dental Cobalt-Chromium Casting Alloy

Application - Intended for Valve, Pump, General Engineering, Automotive, Medical and other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.200 - 0.400	As-Cast or Annealing	
Silicon	Si %	0.600 max.		
Iron	Fe %	4.000 max.		
Chromium	Cr %	24.000 max.		
Molybdenum	Mo %	5.100 max.		
Cobalt	Co %	66.000 min.		
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-	-	-	<b>Mechanical Properties</b> Tensile Strength in Mpa - Yield Strength in Mpa 440 min. Elongation in % 3 min. Reduction of Area in % - Hardness in BHN - Impact in Joule -	
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Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
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**Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +91846916029, or email [marketing@gravitycastindia.com](mailto:marketing@gravitycastindia.com)**

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.

**ONE STOP SOLUTION FOR METAL PARTS**